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## **University Examinations 2012/2013**

# SECOND YEAR, SECOND SEMESTER EXAMINATION FOR THE DEGREE OF BACHELOR OF SCIENCE IN FOOD SCIENCE AND TECHNOLOGY

#### **AFS 2207: FOOD ENGINEERING 1**

DATE: DECEMBER 2012 TIME: 2 HOURS

**INSTRUCTIONS:** Answer question **ONE** and any other **TWO** questions

## **QUESTION ONE – 30 MARKS**

(a) Define the following terms as used in Food Engineering.

(i)	Z-Value	(2Marks)
(ii)	Thermal death time	(2Marks)
(iii)	Doubling time in microorganism	(2Marks)
(b) How does a centrifuge work?		(5Marks)
(c) What is heat flux?		(2Marks)
(d) Why do small Vats heat faster than big Vats?		(5Marks)
(e) In thermal process design, which 3 factors are of high importance? Explain		(10Marks)
(f) What is specific weight of a matter?		(2Marks)

## **QUESTION TWO – 20 MARKS**

You are supposed to make 1000kg of sausage with 24% fat from two meats A 15% fat and B 30% fat.

- (i) Calculate how much of each meat is required (use mass balance and Pearson square) (10Marks)
- (ii) If the meat A above cost Ksh. 250/kg, what is the proportion of cash of A to total cost of producing 1000kg of sausage if 1Kg of sausage is 500/Kg? (10 Marks)

### **QUESTION THREE - 20 MARKS**

The D-value of B-Cereus at 121°C is 0.3 minutes, while that of C-botulinum is 4.5 minutes in the same medium at the same temperature. The initial spore count is 50,000 spores/ml for B-cereus spores, while C-botulinum is 120,000/ml. If the process at 121°C is meant to reduce B-Cereus count to 10spores/ml.

Calculate the C-botulinum expected after holding at 121°C

(20Marks)

#### **QUESTION FOUR -20 MARKS**

A cold room is  $12m \times 12m \times 12m$  is to be constituted using a 2.5cm inner wood layer, xcm of polythene and outer wood 5cm. The thermal conductivity of inner wood is 0.125, polythene 0.025 and outer wood is  $0.11W/M^2$  °C. The refrigeration capacity available is 2.5kw and works at an efficiency of 80%.

Calculate the required polythene layer assuming temperatures from inside is 0° and outside 3°C

#### **QUESTION FIVE – 20 MARKS**

Calculate the volume and height h<sub>1</sub> of the liquid oil in the column.

(20Marks)

