## University Examinations 2012／2013

## SECOND YEAR，SECOND SEMESTER EXAMINATION FOR THE DEGREE OF BACHELOR OF SCIENCE IN FOOD SCIENCE AND TECHNOLOGY

## AFS 2207：FOOD ENGINEERING 1

DATE：DECEMBER 2012
TIME： 2 HOURS
INSTRUCTIONS：Answer question ONE and any other TWO questions

## QUESTION ONE－ 30 MARKS

（a）Define the following terms as used in Food Engineering．
（i）Z－Value
（ii）Thermal death time
（iii）Doubling time in microorganism
（b）How does a centrifuge work？
（c）What is heat flux？
（d）Why do small Vats heat faster than big Vats？
（e）In thermal process design，which 3 factors are of high importance？Explain
（f）What is specific weight of a matter？

## QUESTION TWO－ 20 MARKS

You are supposed to make 1000 kg of sausage with $24 \%$ fat from two meats A $15 \%$ fat and B $30 \%$ fat．
（i）Calculate how much of each meat is required（use mass balance and Pearson square）（10Marks）
（ii）If the meat A above cost Ksh． $250 / \mathrm{kg}$ ，what is the proportion of cash of A to total cost of producing 1000 kg of sausage if 1 Kg of sausage is $500 / \mathrm{Kg}$ ？

## QUESTION THREE - 20 MARKS

The D-value of B-Cereus at $121^{\circ} \mathrm{C}$ is 0.3 minutes, while that of C -botulinum is 4.5 minutes in the same medium at the same temperature. The initial spore count is 50,000 spores $/ \mathrm{ml}$ for B -cereus spores, while C-botulinum is $120,000 / \mathrm{ml}$. If the process at $121^{\circ} \mathrm{C}$ is meant to reduce B -Cereus count to 10spores/ml.

Calculate the C-botulinum expected after holding at $121^{\circ} \mathrm{C}$
(20Marks)

## QUESTION FOUR -20 MARKS

A cold room is $12 \mathrm{mx} 12 \mathrm{~m} \times 12 \mathrm{~m}$ is to be constituted using a 2.5 cm inner wood layer, xcm of polythene and outer wood 5 cm . The thermal conductivity of inner wood is 0.125 , polythene 0.025 and outer wood is $0.11 \mathrm{~W} / \mathrm{M}^{2}{ }^{\circ} \mathrm{C}$. The refrigeration capacity available is 2.5 kw and works at an efficiency of $80 \%$.

Calculate the required polythene layer assuming temperatures from inside is $0^{\circ}$ and outside $3^{\circ} \mathrm{C}$

## QUESTION FIVE - 20 MARKS

Calculate the volume and height $h_{1}$ of the liquid oil in the column.
(20Marks)


